

Tolerance classes EN

for the internal dimensions of extruded articles produced on a mandrel

according to DIN ISO 3302-1

Nominal dimension (mm)		Tolerance class EN 1	Tolerance class EN 2	Tolerance class EN 3
over	up to and including	(mm)	(mm)	(mm)
0	4	± 0,20	± 0,20	± 0,35
4	6,3	± 0,20	± 0,25	± 0,40
6,3	10	± 0,25	± 0,35	± 0,50
10	16	± 0,35	± 0,40	± 0,70
16	25	± 0,40	± 0,50	± 0,80
25	40	± 0,50	± 0,70	± 1,00
40	63	± 0,70	± 0,80	± 1,30
63	100	± 0,80	± 1,00	± 1,60
100	160	± 1,00	± 1,60	± 2,30

over	to	(%)	(%)	(%)
160	-	± 0,6	± 0,8	± 1,2

All data according to DIN ISO 3302-1 – without guarantee.